Claims:

1. A resistance-heated boat for use in vacuum deposition of a metal evaporant to a substrate in a resistance heating manner, comprising:

a graphite block to be formed into a boat; and

a protective barrier formed at a surface of the graphite for preventing the graphite layer from reacting with the metal evaporant,

wherein the protective barrier includes an aluminum- rich compound layer and a nitrogen containing compound layer.

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- 2. The boat as set forth in claim 1, wherein the protective barrier further includes a boron containing compound layer, which is distributed in the form of lump-shaped crystalline deposits.
- 3. The boat as set forth in claim 1 or 2, wherein the protective barrier has a thickness in a range of 20 to 200 micrometers.
 - 4. A method of manufacturing a resistance-heated boat for use in vacuum vapor deposition of a metal evaporant to a substrate in a resistance heating manner, comprising the steps of;
 - a) forming a graphite block into the form of a boat having an evaporation cavity formed at a surface thereof for positioning the metal evaporant such as aluminum;
 - b) coating the surface of the graphite layer with a nitrogen containing compound;
 - c) producing a protective barrier at the surface of the graphite surface by positioning the aluminum inside the evaporation cavity formed at the center of the graphite boat, and causing a reaction between the aluminum and the nitrogen containing compound through a heat treatment process, the protective barrier serving to prevent the graphite surface from reacting with the metal evaporant.
 - 5. The method as set forth in claim 4, wherein the step b) includes the steps of:
 - b-1) adding catalysts to the nitrogen containing compound, the catalysts

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serving to increase a rate of the reaction between the aluminum and the nitrogen containing compound; and

- b-2) coating the nitrogen containing compound added with the catalysts.
- 5 6. The method as set forth in claim 4 or 5, wherein, in the step b), the nitrogen containing compound is a boron nitride.

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- 7. The method as set forth in claim 5, wherein the catalysts include at least one selected from among a group consisting of aluminum oxide, titanium, vanadium, iron, and silicone.
- 8. The method as set forth in claim 4 or 5, wherein, in the step b), a resultant coating layer has a thickness in a range of 0.005 g/dm² to 0.4 g/dm².
- 9. The method as set forth in claim 4 or 5, wherein, the step b) is performed in a spraying manner.
 - 10. The method as set forth in claim 4 or 5, wherein the step b) is performed in a painting manner.